



# Mechanical Aerospace Ground Equipment (MAGE)

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#### **Top Level Requirements**



- Provide High Fidelity FAME Bus Mock-Up for Harness Fabrication and Electrical Integration
- Provide Method(s) for Safe Handling and Transportation of FAME Bus and Integrated Spacecraft During All Phases of Assembly, Test, Transportation and Field Operations
- Provide Interfaces Between Flight Hardware and Test and Transportation Equipment
- Provide Tooling/Fixtures for Efficient Fabrication and Assembly of FAME Flight Hardware
- MAGE Design Safety Factors Comply With NRL and Range Requirements
- Use Existing MAGE (With Modifications) Wherever Possible As Cost Saving Measure



# Current Baseline/Approach (1 of 2)

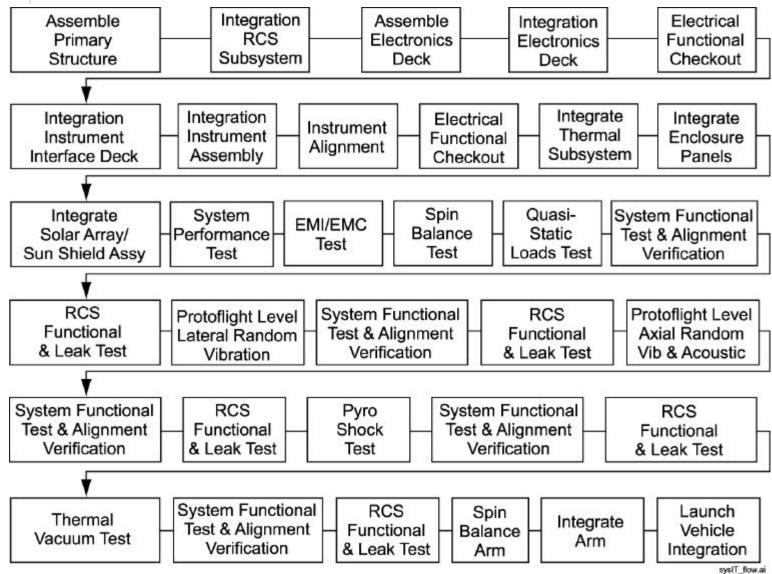


- Newly Designed MAGE Requirements:
  - High Fidelity FAME Bus Mock-Up for Harness Fabrication and Electrical Integration
  - Spacecraft Structure Assembly Fixture
  - Interstage Assembly Fixture (May Be Required)
  - Interface Fixture for System Level Testing
  - Interface Fitting for Transportation Container
  - Instrument Mass Simulator to Support Bus Testing
  - SRM Mass Simulator to Support Bus Testing
- Modifications to Existing MAGE:
  - Spacecraft Assembly Dolly
  - Spacecraft Transportation Container
  - Spacecraft Lift Fixture (May Require New Design)
  - Shipping Container for Interstage
  - Interstage Lift Fixture (May Be Required)



## Current Baseline/Approach (2 of 2)







#### Issues



- Determine If FAME Will Fit in Existing NCST Transportation Container
- Identify FAME Magnetic Balancing Requirements and Facility
- Determine If NCST Facilities Are Adequate for FAME Spin Balance Requirements
- If Instrument Builder Is Making a Structural Test Article, Explore If It Could Be Used to Support FAME Bus Level Environmental Testing
- Establish Contract Requirement for SRM Vendor to Provide NCST the Short Term Use of Inert Motor (or Simulator) for Fit Check and Thermal Design Purposes
- Determine If SRM Vendor Could Provide a Mass Simulator at Lower Cost Than New Design and Build
- Define Instrument Builder Requirements for Interface Simulator(s)
- Determine If NASA Launch Vehicle Contract Has Provisions for Temporary Use of a DELTA II Third Stage PAF for Fit Check at NRL
- Need to Start Working Test Environments Document Soon After Kickoff to Have Released Version Ready at SRR



### **Top Level Schedule**



